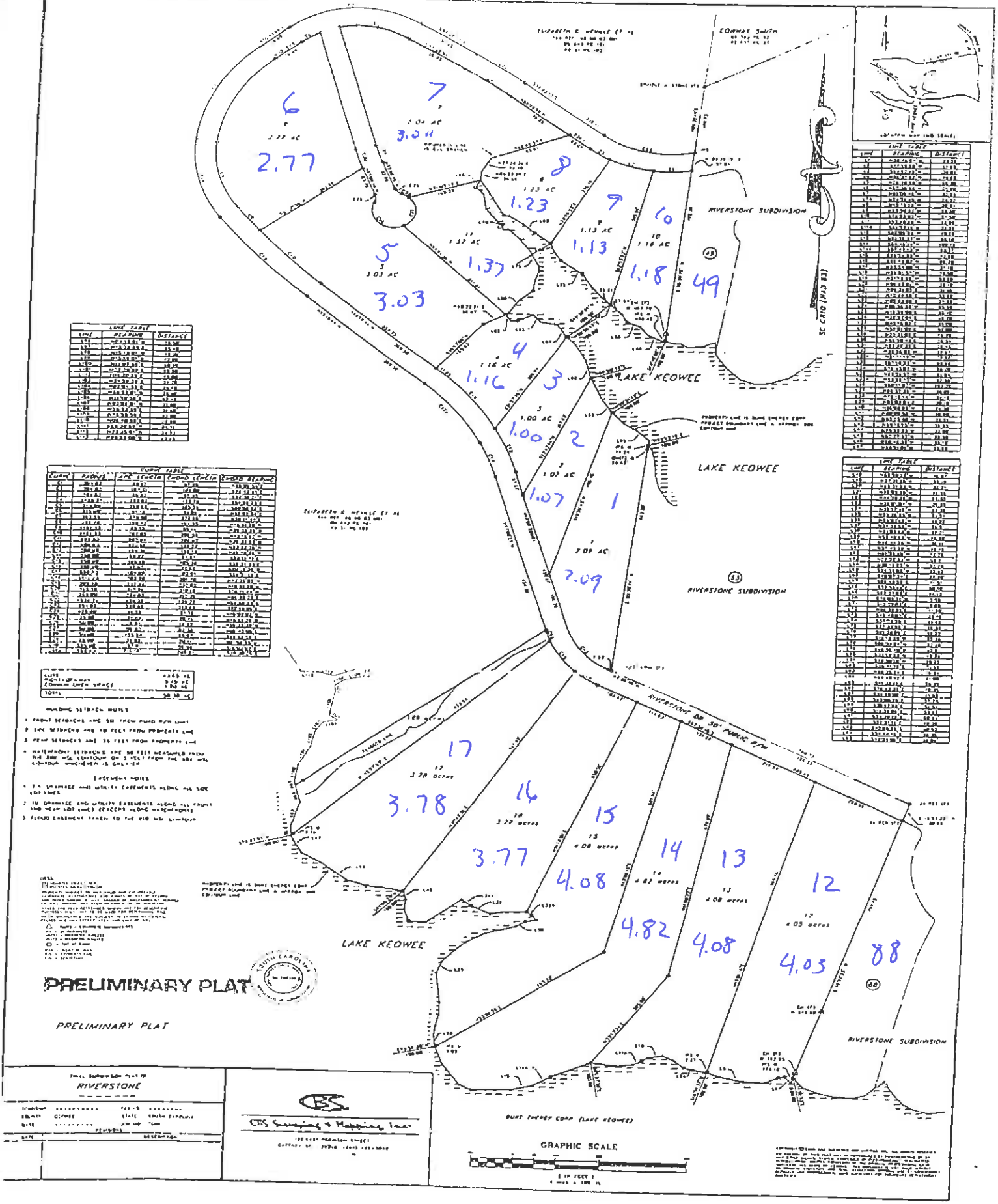Riverstone Estates